

**PHARMACEUTICALS**  
**Training & Safety**

**The OpsDog Supply Chain Industry Hierarchy**

- Pharmaceuticals
- Chemicals & Natural Resources
- Industrial Products & Appliances
- Technology & Communications
- Food Production & Processing

**Research & Development**

- Training & Safety
- Clinical Trials
- Licensing & Product Labeling
- Program Reimbursement
- Medical Information
- Patient Assistance Programs

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**Training & Safety: Workflow**

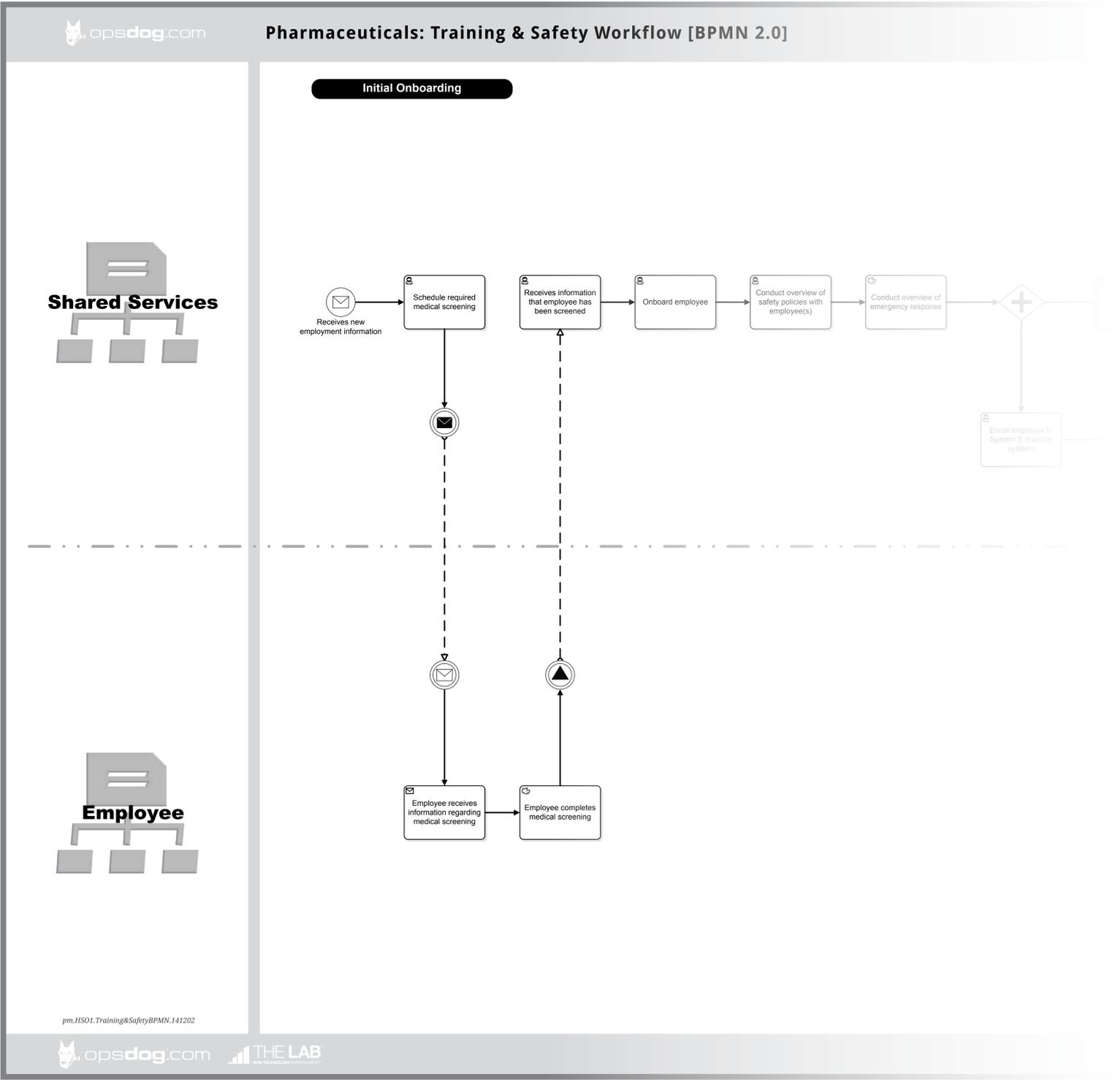
- A** Initial Onboarding
- B** Training Scheduling & Execution
- C** Training Revision

**Workflow Description**

The scheduling and management of new inbound employee training. Includes the initial screening of employee medical health, policy overview, safety item(s) setup, training organization and additional revision based training.

**Legend**

- Start Event
- Intermediate Event
- End Event
- Gateway
- Group
- Task
- Expanded Sub-Process
- Pool
- Sequence Flow
- Message Flow



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