

EPWIN 2.0 FORMAT

MATERIALS MANAGEMENT Inventory Standards

The OpsDog Supply Chain Hierarchy

- Materials Management
- Order Management
- Master Data Management
- Procurement
- Production
- Distribution
- Inbound Logistics
- Warehousing
- Inventory Control
- Inventory Standards & Maintenance
- Quality Control/Assurance

www.OpsDog.com | info@OpsDog.com | Phone: 201.526.1200 | www.TheLabConsulting.com

Inventory Standards & Maintenance: Workflow

- A Inventory Standards
- B Inventory Maintenance

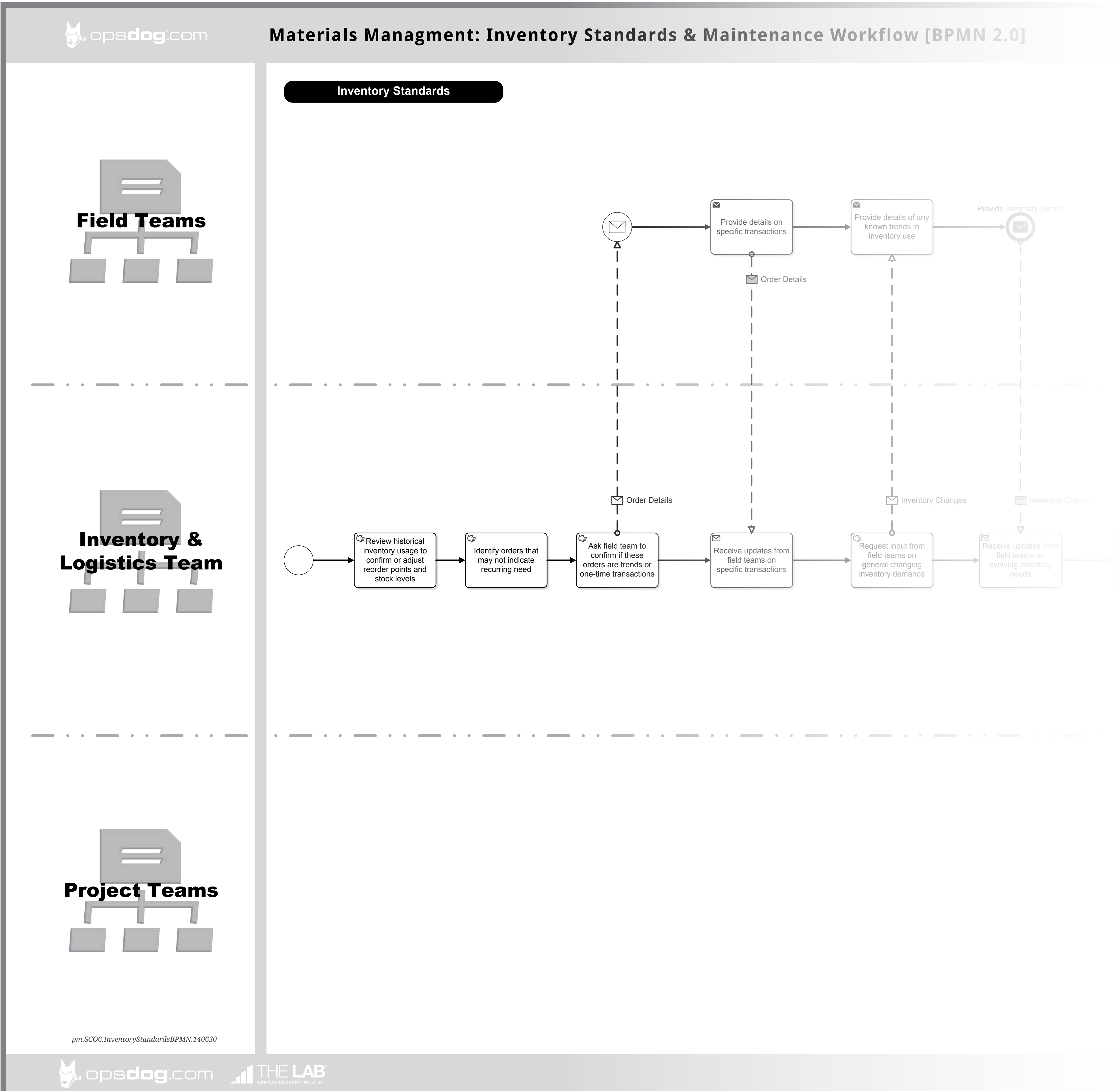
Workflow Description

The analysis of historical inventory use patterns to determine if changes to inventory standards are required and the comparison of current inventory levels (maintenance) versus established reorder points (and subsequent materials purchasing and approval, if needed).

Legend

- Start Event
- Intermediate Event
- End Event
- Gateway
- Group
- Task
- Expanded Sub-Process
- Pool
- Sequence Flow
- Message Flow

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