Overall Equipment Effectiveness (OEE)

Benchmarks, Definition & Measurement Details





Overall Equipment Effectiveness (OEE)

Definition & Measurement Details



What is Overall Equipment Effectiveness (OEE)?

A measurement of production function availability (uptime), performance and quality in a single metric/KPI that assesses the overall efficiency of the entire production operation, expressed as Availability times Performance times Quality.



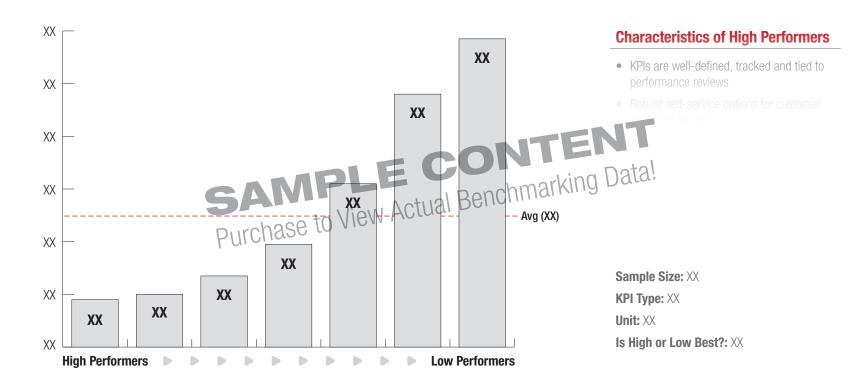
Overall Equipment Effectiveness (OEE)

Benchmarks & Characteristics of High Performers



Overall Equipment Effectiveness (OEE)

((Number of Good Units Produced * Ideal Cycle Time) / Total Amount of Time Equipment is Scheduled for Use) * 100



How to read this chart: This chart summarizes the performance gaps between high (Top 5%), mid (Median) and low (Bottom 5%) performers for this Key Performance Indicator (KPI). For example, the column labeled "Top 5%" represents a company that outperformed 95% of the peer group observed for this metric.

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OpsDog, Inc.

1502 Augusta Dr., Suite 200 Houston, TX 77057

Tel: 844-650-2888